



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D4918-047
Job Sheet 180218



Part No: D4918-047

Job Qty: 4 ea

Part Name: Wearplate Aft



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/3/18

Job Tracking No:

Due Date: 8/3/18

Created By: Jesse White

Type: Stock

Description:

Note: DWG REV B SHEETS 2,3 IPP REV:A 13.11.01 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	8/3/18	8/3/18	0.00	0.00	Start Up Waterjet		
100	Waterjet	4 pcs	8/3/18	8/3/18	0.00	1.00	Waterjet1		
105	QC	4 pcs	8/3/18	8/3/18	0.00	0.00	QC2 Waterjet-1		
107	QC	4 pcs	8/3/18	8/3/18	0.00	0.00	QC8-5		
108	Brake NC	4 pcs	8/3/18	8/3/18	0.00	0.21	Brake NC 1		
109	QC	4 pcs	8/3/18	8/3/18	0.00	0.00	QC5		
120	Autoweld 1	4 pcs	8/3/18	8/3/18	0.00	1.01	Automated welding		
130	QC	4 pcs	8/3/18	8/3/18	0.00	0.00	QC10		
140	QC	4 pcs	8/3/18	8/3/18	0.00	0.00	QC5		
150	SprayPaint	4 pcs	8/3/18	8/3/18	0.00	0.27	Spray Paint		
160	QC	4 pcs	8/3/18	8/3/18	0.00	0.00	QC5		
170	Packaging	4 pcs	8/3/18	8/3/18	0.00	0.00	Packaging3-2		
180	QC21-SA	4 Ea	8/3/18	8/3/18	0.00	0.00	QC21		

Part Op 105 - QC2- Inspect parts off machine FAI/FAIB

Descriptions: 107 - QC8- Inspect parts - second check

108 - Form as per dwg

109 - QC5- Inspect part completeness to step on W/O

120 - Weld per dwg & QSI004 4.5

130 - QC10- Inspect visual per QSI004- ground welds

140 - QC5- Inspect part completeness to step on W/O

160 - QC5- Inspect part completeness to step on W/O

170 - Identify as per dwg & Stock Location:

180 - QC21- Final Inspection - Work Order Release

Rockguard 138886

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	1.6480 sf (.412 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	2	192	0



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Container No: S089854



Part: D4918-047

Job No: 180218

Serial No/Batch: S089854

Revision:

Inspector:

Exp Date:

Instructions:

Date: 07/08/18

Part Specifications
Specifications could not be found.

Plex 7/3/18 1:40 PM dart.white.jesse

